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AMENDMENTS TO THE CLAIMS

Please cancel claims 1-5, 7-14, 16-19, 22, 26-37, 42 and 44-46.

1. Cancelled

2. Cancelled

3. Cancelled

4. Cancelled

5. Cancelled

6. (Currently Amended) A method, comprising:

using a computer to form a pattern on only a part of a total textile roll, the textile roll having a width that is sufficient to enable forming an entire garment from the roll;
and

using a laser to form said pattern on said roll;

wherein said textile roll has a width of 60 inches or greater; and

~~A method as in claim 4, further comprising~~ cutting parts of the garment from the roll prior to forming said pattern.

7. Cancelled

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8. Cancelled

9. Cancelled

10. Cancelled

11. Cancelled

12. Cancelled

13. Cancelled

14. Cancelled

15. (Currently Amended) A method, comprising:
defining a pattern which will be formed on a garment;
using a laser to form said pattern on the material which will form said garment in
a single pass of the laser across said material;
wherein said using comprises defining a pattern which will be formed across an
area of at least 60 inches in width, and forming said pattern on a textile area of at least
60 inches in width; and
~~A method as in claim 14, further comprising sewing different separated pieces~~
into a pattern after said forming.

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16. Cancelled

17. Cancelled

18. Cancelled

19. Cancelled

20. (Currently Amended) A method, comprising:

defining a pattern which will be formed on a garment;

using a laser to form said pattern on the material which will form said garment in a single pass of the laser across said material;

wherein said using comprises defining a pattern which will be formed across an area of at least 60 inches in width, and forming said pattern on a textile area of at least 60 inches in width; and

~~A method as in claim 15,~~ wherein said pattern is formed on portions of the material which will not normally be seen after said sewing.

21. A method as in claim 20, wherein said portions of the material which will not normally be seen includes at least one of insides of pockets, waistbands, or under belt loops.

22. Cancelled

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23. (Currently Amended) A method, comprising:
defining a pattern which will be formed on a garment;
using a laser to form said pattern on the material which will form said garment in
a single pass of the laser across said material;
wherein said using comprises defining a pattern which will be formed across an
area of at least 60 inches in width, and forming said pattern on a textile area of at least
60 inches in width; and

~~A method as in claim 14,~~ wherein said defining a pattern comprises defining a pattern of a first size, and then expanding said pattern to a second size of said at least 60 inches in width.

24. (Currently Amended) A method, comprising:
defining a pattern which will be formed on a garment;
using a laser to form said pattern on the material which will form said garment in
a single pass of the laser across said material;
wherein said using comprises defining a pattern which will be formed across an
area of at least 60 inches in width, and forming said pattern on a textile area of a at
least 60 inches in width; and

~~A method as in claim 14,~~ wherein said defining a pattern comprises defining first and second pattern parts, displaying a resultant of said first and second pattern parts, and wherein said using comprises using said laser to form said first pattern parts and then using said laser to form said second pattern part at separate times.

25. (Currently Amended) A method, comprising:

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defining a pattern which will be formed on a garment;

using a laser to form said pattern on the material which will form said garment in
a single pass of the laser across said material;

~~A method as in claim 13,~~ wherein said defining a pattern comprises defining
boundary powers for said pattern which are reduced at edges of the pattern as
compared with power at other positions of the pattern.

26. Cancelled

27. Cancelled

28. Cancelled

29. Cancelled

30. Cancelled

31. Cancelled

32. Cancelled

33. Cancelled

34. Cancelled

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35. Cancelled

36. Cancelled

37. Cancelled

38. (Currently Amended) A method, comprising:
defining a pattern which will be formed on a final garment; and
using a laser to form said pattern over an area which is at least 60 inches in
width; and

~~A method as in claim 30,~~ wherein said laser is used to form said pattern over all areas of material which will form a final garment, and further comprising sewing said material to form said final garment in a way such that said pattern is formed on at least one portion of the material which will not be normally seen after said sewing.

39. (Original) A method as in claim 38, wherein said at least one portion of the material comprises an area inside a pocket.

40. (Original) A method as in claim 38, wherein said at least one portion of the material comprises an area inside a waistband.

41. (Original) A method as in claim 38, wherein said at least one portion of the material comprises an area under a belt loop.

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42. Cancelled

43. (Currently Amended) A method, comprising:
defining a pattern which will be formed on a final garment; and
using a laser to form said pattern over an area which is at least 60 inches in
width; and
~~A method as in claim 30,~~ wherein said using comprises using said laser to form a
pattern with which applies reduced power at boundary edges as compared with other
portions in a pattern.

44. Cancelled

45. Cancelled

46. Cancelled